

08CS5822-5
GP6-0007-D

IN THE SPECIFICATION

Please amend the title as shown below.

INSERT MOLD DECORATING FILM FOR THERMOPLASTIC RESIN AND
METHODS FOR MAKING

Please amend paragraph [0017] as shown below.

An opaque multi-layer structure comprises a layer of a fluoride polymer and a polycarbonate sub-layer film. The fluoride layer is preferably a polyvinylidene fluoride polymer or polyvinyl fluoride polymer film of about 90 to 100 weight %, preferably about 95 wt. % and preferably an acrylic heat activated adhesive of about 2.0 to about 10.0 weight % preferably about 5.0 weight %. The composition may also contain an ultra-violet absorber such as benzotriazole. The opaque multi-layer overlay film may have a textured outer fluoride surface film opposite the polycarbonate sub-layer film of the printable multi-layer film which may be subsequently coated to provide a smooth surface having minimal roughness and a low birefringence. Furthermore, both the fluoride and PC surfaces may be textured, which may be subsequently coated to provide a smooth surface having minimal roughness and a low birefringence. ~~The preparation of such a low birefringence polycarbonate film is more fully described in Application Serial Number 09.417,605 assigned to the same assignee as this application and of which the instant inventor is a joint inventor; said application is incorporated herein by reference.~~

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